



GMAW 400

INVERTER WELDING MACHINE



SPECIFICATION	GMAW400
Rated Input Voltage (V)	: AC415 $\pm$ 15%
Phase (PH) / Frequency (HZ)	: THREE/ 50/60HZ
Rated Input Power (kVA)	: MIG: 14 : MMA: 8.9
Output Current Range (A)	: MIG: 60-400 : MMA: 60 - 350
Output Voltage Range (V)	: 16.0 - 31.5
Output No-load Voltage (V)	: 67
25°C, Duty Cycle Output (%)	: 60
Power Factor	: 0.93
Efficiency (%)	: 85
Insulation Grade	: F
Protection Grade	: IP215
Wire-feeding Mechanism	: External
Wire Spool Size (kg)	: 15
Applicable Welding Wire Diameter (mm)	: 1.0 - 1.2
Net Weight (kg)	: 26
Packing Dimension (mm)	: 540*295*550